



Dart Aerospace Ltd.  
1270 Aberdeen St  
Hawkesbury, ON  
K6A 1K7  
Canada

Tel (613) 632-5200

D3643-2

Job Sheet 172234



Part No: D3643-2

Job Qty: 8 ea

Part Name: Stiffener



Part Weight: 0 lbs

Status: Scheduled

Priority: Medium

Job Created: 2/14/18

Job Tracking No:

Due Date: 2/20/18

Created By: Linda Lacelle

Type: SOLD

Description:

Note: DWG REV A IPP Rev:A New Issue 07-07-20 JLM Verified By:EC

Ship Via:

### Bill of Materials

### Job Routing

| Op No | Operation          | Qty   | Start Date | Due Date | Standard  |         | Workcenter/Supplier   |           | Sign-off    |
|-------|--------------------|-------|------------|----------|-----------|---------|-----------------------|-----------|-------------|
|       |                    |       |            |          | Setup hrs | Run Hrs | Workcenter / Supplier | Lead Time |             |
| 90    | Start up Operation | 8 Ea  |            | 2/19/18  | 0.00      | 0.00    | Start Up Waterjet     |           | SC 18/02/14 |
| 100   | Waterjet           | 8 pcs |            | 2/19/18  | 0.00      | 0.41    | Waterjet1             |           | SC 18/02/14 |
| 110   | QC                 | 8 pcs |            | 2/19/18  | 0.00      | 0.00    | QC2 Waterjet-2        |           | SC 18/02/14 |
| 120   | QC                 | 8 pcs |            | 2/19/18  | 0.00      | 0.00    | QC8-3                 |           | 38          |
| 130   | Brake NC           | 8 pcs |            | 2/19/18  | 0.00      | 0.23    | Brake NC 2            |           | 9-88        |
| 140   | Small Fab          | 8 pcs |            | 2/19/18  | 0.00      | 0.32    | Small Fab-4           |           | 38          |
| 150   | QC                 | 8 pcs |            | 2/19/18  | 0.00      | 0.00    | QC5                   |           | 38          |
| 160   | HandFinish         | 8 pcs |            | 2/20/18  | 0.00      | 0.37    | HandFinish1           |           | 18-02-15    |
| 170   | QC                 | 8 pcs |            | 2/20/18  | 0.00      | 0.00    | QC7-2                 |           | 38          |
| 180   | Packaging          | 8 pcs |            | 2/20/18  | 0.00      | 0.00    | Packaging3-1          | 57046     | FEB 16 2018 |
| 190   | QC21-SA            | 8 Ea  |            | 2/20/18  | 0.00      | 0.00    | QC21                  |           | 21          |

Part Op 100 - 1-Cut as per Dwg D3643 Dwg Rev: A Prog Rev: A 2-Deburr if necessary

Descriptions: 110 - QC2- Inspect parts off machine FAI/FAIB

120 - QC8- Inspect parts - second check

130 - Form as per Dwg D3643

140 - C'sink as per Dwg D3643

150 - QC5- Inspect part completeness to step on W/O

160 - Chemical Conversion Coat per QSI005 4.1

170 - QC7-Inspect Chemical Conversion Coat

180 - Identify as per dwg & Stock Location:

190 - QC21- Final Inspection - Work Order Release

### Job BOM

| Part / Item  | Component Name     | Quantity             | Operation             | Container |
|--------------|--------------------|----------------------|-----------------------|-----------|
| M2024T3S.040 | 2024-T3 .040 Sheet | 1.1800 sf (.1475 ea) | 90-Start up Operation |           |

### Job Allocations

| Operation             | Component Part | Required | Inventory | Allocated |
|-----------------------|----------------|----------|-----------|-----------|
| 90-Start up Operation | M2024T3S.040   | 1        | 92        | 0         |



**Container No: S042450**



**Part: D3643-2**

**Serial No/Batch: S042450**

**Revision: D3643**

**Inspector:**

**Dart Aerospace Ltd.**  
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Date: 02/14/18 15:12 PM

|                                    |
|------------------------------------|
| <b>Part Specifications</b>         |
| Specifications could not be found. |

Plex 2/14/18 11:22 AM dart.lacelle.linda

